

EVALUATION REPORT
ON
STEELMASTER ARCH PANELS
FOR FLORIDA PRODUCT APPROVAL
FL15623-R3

FLORIDA BUILDING CODE 2017

Compliance Method: Statewide Product Approval Rule 61G20-3.005(2)(b)

Category: Structural Components

Sub - Category: Structural Wall Components

(20 psf Live Load, 200 mph, HVHZ)

Manufacturer
Future Steel Buildings Intl. Corp.
220 Chrysler Drive
Brampton, ON L6S 6B6

Evaluated by
Chander P. Nangia, Florida PE # 21938
7423 Hollow Ridge Dr.
Houston, TX 77095

Report: FL_Evaluation_17

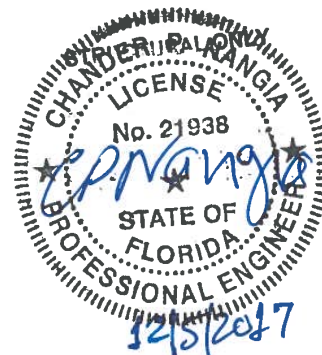


TABLE OF CONTENTS

	Page
Table of Contents	i
List of Figures	i
1. Statement of Compliance	1
2. Product Description	1
3. Technical Documentation	1
3.1 Design Criteria and Method	1
3.2 Design Data	1
3.3 Summary of Key Results	1
3.4 Basic Loads	1
3.5 Load Combinations	2
3.6 References	3
3.7 Input File	4
3.8 Design Summary	7
4. Installation Requirements	11
5. Limitations and Conditions of Use	11
6. Certification of Independence	12

LIST OF FIGURES

	Page
Figure 1. SteelMaster Arch Panel Cross Section	12
Figure 2. Moment Envelope, Panel Tags & Maximum Interaction Factors for A20-12 (20 psf Live, 200 mph, HVHZ, Partially Enclosed)	13
Figure 3. SteelMaster Arch Panel to Panel Connection with ASTM A307 5/16" Diameter Bolts and Nuts at 7" Spacing Along Panel Length (Washers not required)	14



1. Statement of Compliance

Based on evaluation of the technical documentation, it is concluded that the SteelMaster arch panels are in compliance with the requirements of the 2017 Florida Building Code for High-Velocity Hurricane Zones (HVHZ).

2. Product Description

SteelMaster arch panels are made of 22-gage ASTM A792 Grade 80 AZ60 steel sheet, function as both the structural components and the envelope of the arch-type structures. SteelMaster arch panel cross section is shown in Figure 1.

3. Technical Documentation

3.1 Design Criteria and Method

AISI Specification ¹, ASCE 7 ², and Florida Building Code 2017 ³ have been used to design SteelMaster arch panels. As listed in Sections 3.4 and 3.5, a total of 14 basic load cases and 55 load combinations have been taken into account in the design.

3.2 Design Data

- Live Load : roof live load of 20 psf
- Snow Load: Ground snow of 0 psf, partially exposed, cold roof
- Wind Load: Ultimate 3-second gust wind speed of 200 mph, HVHZ, exposure C, partially enclosed

3.3 Summary of Key Results

The key design results are summarized in Figure 2. Since the maximum interaction factor for all of the arch panels and 55 load combinations is 0.872, these arch panels can safely resist all the loads and load combinations required by the 2017 Florida Building Code for HVHZ.

3.4 Basic Loads

SteelMaster arch panels are designed for the following 14 basic load cases. The two letter basic load ID will be used for load combinations in Section 3.5.

1. **DL** Self-weight of the building, according to the steel panel thickness.
2. **LU** Uniform roof live load, minimum of 20 psf for flat roof.
3. **LL** Roof live load applied on the left side of the roof.
4. **LR** Roof live load applied on the right side of the roof.
5. **SB** Balanced snow load on the whole roof.
6. **SPL** Partial snow load on the left side of the roof.
7. **SPR** Partial snow load on the right side of the roof.
8. **SL** Unbalanced snow load on the left side of the roof.
9. **SR** Unbalanced snow load on the right side of the roof.
10. **WL** External wind from the left side of the building.
11. **WR** External wind from the right side of the building.
12. **WA** External wind in the building length direction.
13. **WP** Positive internal wind pressure.
14. **WN** Negative internal wind pressure.

3.5 Load Combinations

Every SteelMaster arch panel is designed for the following 55 load combinations (please see Section 3.4 for basic load ID):

1. 1.4 DL
2. 1.2 DL + 1.6 LU
3. 1.2 DL + 1.6 LL
4. 1.2 DL + 1.6 LR
5. 1.2 DL + 1.6 SB
6. 1.2 DL + 1.6 SPL
7. 1.2 DL + 1.6 SPR
8. 1.2 DL + 1.6 SL
9. 1.2 DL + 1.6 SR
10. 0.9 DL + 1.0 WL + 1.0 WP
11. 0.9 DL + 1.0 WL + 1.0 WN
12. 0.9 DL + 1.0 WR + 1.0 WP
13. 0.9 DL + 1.0 WR + 1.0 WN
14. 0.9 DL + 1.0 WA + 1.0 WP
15. 0.9 DL + 1.0 WA + 1.0 WN
16. 1.2 DL + 1.6 LU + 0.5 WL + 0.5 WP
17. 1.2 DL + 1.6 LU + 0.5 WL + 0.5 WN
18. 1.2 DL + 1.6 LU + 0.5 WR + 0.5 WP
19. 1.2 DL + 1.6 LU + 0.5 WR + 0.5 WN
20. 1.2 DL + 1.6 LL + 0.5 WL + 0.5 WP
21. 1.2 DL + 1.6 LL + 0.5 WL + 0.5 WN
22. 1.2 DL + 1.6 LL + 0.5 WR + 0.5 WP
23. 1.2 DL + 1.6 LL + 0.5 WR + 0.5 WN
24. 1.2 DL + 1.6 LR + 0.5 WL + 0.5 WP
25. 1.2 DL + 1.6 LR + 0.5 WL + 0.5 WN
26. 1.2 DL + 1.6 LR + 0.5 WR + 0.5 WP

- 27. 1.2 DL + 1.6 LR + 0.5 WR + 0.5 WN
- 28. 1.2 DL + 1.6 SB + 0.5 WL + 0.5 WP
- 29. 1.2 DL + 1.6 SB + 0.5 WL + 0.5 WN
- 30. 1.2 DL + 1.6 SB + 0.5 WR + 0.5 WP
- 31. 1.2 DL + 1.6 SB + 0.5 WR + 0.5 WN
- 32. 1.2 DL + 1.6 SPL + 0.5 WL + 0.5 WP
- 33. 1.2 DL + 1.6 SPL + 0.5 WL + 0.5 WN
- 34. 1.2 DL + 1.6 SPR + 0.5 WR + 0.5 WP
- 35. 1.2 DL + 1.6 SPR + 0.5 WR + 0.5 WN
- 36. 1.2 DL + 1.6 SL + 0.5 WR + 0.5 WP
- 37. 1.2 DL + 1.6 SL + 0.5 WR + 0.5 WN
- 38. 1.2 DL + 1.6 SR + 0.5 WL + 0.5 WP
- 39. 1.2 DL + 1.6 SR + 0.5 WL + 0.5 WN
- 40. 1.2 DL + 0.5 LU + 1.0 WL + 1.0 WP
- 41. 1.2 DL + 0.5 LU + 1.0 WL + 1.0 WN
- 42. 1.2 DL + 0.5 LU + 1.0 WR + 1.0 WP
- 43. 1.2 DL + 0.5 LU + 1.0 WR + 1.0 WN
- 44. 1.2 DL + 0.5 LL + 1.0 WL + 1.0 WP
- 45. 1.2 DL + 0.5 LL + 1.0 WL + 1.0 WN
- 46. 1.2 DL + 0.5 LL + 1.0 WR + 1.0 WP
- 47. 1.2 DL + 0.5 LL + 1.0 WR + 1.0 WN
- 48. 1.2 DL + 0.5 LR + 1.0 WL + 1.0 WP
- 49. 1.2 DL + 0.5 LR + 1.0 WL + 1.0 WN
- 50. 1.2 DL + 0.5 LR + 1.0 WR + 1.0 WP
- 51. 1.2 DL + 0.5 LR + 1.0 WR + 1.0 WN
- 52. 1.2 DL + 0.5 SB + 1.0 WL + 1.0 WP
- 53. 1.2 DL + 0.5 SB + 1.0 WL + 1.0 WN
- 54. 1.2 DL + 0.5 SB + 1.0 WR + 1.0 WP
- 55. 1.2 DL + 0.5 SB + 1.0 WR + 1.0 WN

3.6 References

1. American Iron and Steel Institute, "AISI Standard: AISI S100-2012, North American Specification for the Design of Cold-formed Steel Structural Members," AISI, Washington, DC, 2nd Printing, June 2014.
2. American Society of Civil Engineers, "ASCE Standard, Minimum Design Loads for Buildings and Other Structures (ASCE/SEI 7-10)," ASCE, 2010.
3. State of Florida, "Florida Building Code, Sixth Edition (2017) - Building," State of Florida, First Printing, July 2017.

3.7 Input File

STEEL ARCH MODEL: A20-12 (FBC-2017, 20 PSF LIVE, 200 MPH, HVHZ, PARTIALLY ENCLOSED)
SYSTEM

DOF=UX,UZ,RY LENGTH=M FORCE=KN UP=+Z

```
JOINT
  1  X=  0.000  Z=  0.000
  2  X=  0.000  Z=  0.202
  3  X=  0.000  Z=  0.379
  4  X=  0.000  Z=  0.555
  5  X=  0.000  Z=  0.731
  6  X=  0.000  Z=  0.907
  7  X=  0.000  Z=  1.083
  8  X=  0.000  Z=  1.260
  9  X=  0.000  Z=  1.436
 10  X=  0.000  Z=  1.612
 11  X=  0.007  Z=  1.788
 12  X=  0.035  Z=  1.962
 13  X=  0.082  Z=  2.132
 14  X=  0.149  Z=  2.295
 15  X=  0.234  Z=  2.449
 16  X=  0.336  Z=  2.593
 17  X=  0.454  Z=  2.723
 18  X=  0.586  Z=  2.839
 19  X=  0.731  Z=  2.940
 20  X=  0.886  Z=  3.022
 21  X=  1.050  Z=  3.087
 22  X=  1.217  Z=  3.145
 23  X=  1.383  Z=  3.202
 24  X=  1.550  Z=  3.260
 25  X=  1.716  Z=  3.318
 26  X=  1.883  Z=  3.375
 27  X=  2.049  Z=  3.433
 28  X=  2.216  Z=  3.491
 29  X=  2.382  Z=  3.548
 30  X=  2.551  Z=  3.600
 31  X=  2.723  Z=  3.635
 32  X=  2.899  Z=  3.652
 33  X=  3.075  Z=  3.652
 34  X=  3.250  Z=  3.635
 35  X=  3.423  Z=  3.600
 36  X=  3.591  Z=  3.548
 37  X=  3.758  Z=  3.491
 38  X=  3.924  Z=  3.433
 39  X=  4.091  Z=  3.375
 40  X=  4.257  Z=  3.318
 41  X=  4.424  Z=  3.260
 42  X=  4.590  Z=  3.202
 43  X=  4.757  Z=  3.145
 44  X=  4.923  Z=  3.087
 45  X=  5.087  Z=  3.022
 46  X=  5.243  Z=  2.940
 47  X=  5.387  Z=  2.839
 48  X=  5.520  Z=  2.723
 49  X=  5.638  Z=  2.593
 50  X=  5.740  Z=  2.449
 51  X=  5.825  Z=  2.295
 52  X=  5.891  Z=  2.132
 53  X=  5.939  Z=  1.962
 54  X=  5.966  Z=  1.788
 55  X=  5.973  Z=  1.612
 56  X=  5.973  Z=  1.436
 57  X=  5.973  Z=  1.260
 58  X=  5.973  Z=  1.083
 59  X=  5.973  Z=  0.907
 60  X=  5.973  Z=  0.731
 61  X=  5.973  Z=  0.555
 62  X=  5.973  Z=  0.379
 63  X=  5.973  Z=  0.202
```

```

64      X=    5.973  Z=    0.000

RESTRAINT
  ADD=  1  DOF=UX,UZ
  ADD= 64  DOF=UX,UZ

SPRING
  ADD=  1  RY= 183.3427
  ADD= 64  RY= 183.3427

MATERIAL
  NAME=CS TYPE=ISO M=7.85 W=77
  T=0 E=203E6 U=0.3 A=1.17E-5

FRAME SECTION
NAME=PANEL1 TYPE=PRISM MAT=CS A= 6459.E-07 I= 3267.E-09 SH=G
NAME=PANEL2 TYPE=PRISM MAT=CS A= 1866.E-07 I= 1168.E-09 SH=G
NAME=PANEL3 TYPE=PRISM MAT=CS A= 6459.E-07 I= 3267.E-09 SH=G
NAME=PANEL4 TYPE=PRISM MAT=CS A= 1866.E-07 I= 1168.E-09 SH=G
NAME=PANEL5 TYPE=PRISM MAT=CS A= 6459.E-07 I= 3267.E-09 SH=G
NAME=PANEL6 TYPE=PRISM MAT=CS A= 1866.E-07 I= 1168.E-09 SH=G
NAME=PANEL7 TYPE=PRISM MAT=CS A= 6459.E-07 I= 3267.E-09 SH=G

FRAME
CSYS=0 PLDIR=+Z,-X LOCAL=12
  1 J=  1  2  SEC=PANEL1 NSEG=2
  2 J=  2  3  SEC=PANEL1 NSEG=2
  3 J=  3  4  SEC=PANEL1 NSEG=2
  4 J=  4  5  SEC=PANEL1 NSEG=2
  5 J=  5  6  SEC=PANEL1 NSEG=2
  6 J=  6  7  SEC=PANEL1 NSEG=2
  7 J=  7  8  SEC=PANEL1 NSEG=2
  8 J=  8  9  SEC=PANEL1 NSEG=2
  9 J=  9 10  SEC=PANEL1 NSEG=2
10 J=  9 10  SEC=PANEL2 NSEG=2
CSYS=0 PLDIR=+Z,+X LOCAL=12
11 J= 10 11  SEC=PANEL2 NSEG=2
12 J= 11 12  SEC=PANEL2 NSEG=2
13 J= 12 13  SEC=PANEL2 NSEG=2
14 J= 13 14  SEC=PANEL2 NSEG=2
15 J= 14 15  SEC=PANEL2 NSEG=2
16 J= 15 16  SEC=PANEL2 NSEG=2
17 J= 16 17  SEC=PANEL2 NSEG=2
18 J= 17 18  SEC=PANEL2 NSEG=2
19 J= 18 19  SEC=PANEL2 NSEG=2
20 J= 19 20  SEC=PANEL2 NSEG=2
21 J= 20 21  SEC=PANEL2 NSEG=2
22 J= 21 22  SEC=PANEL2 NSEG=2
23 J= 21 22  SEC=PANEL3 NSEG=2
24 J= 22 23  SEC=PANEL3 NSEG=2
25 J= 23 24  SEC=PANEL3 NSEG=2
26 J= 24 25  SEC=PANEL3 NSEG=2
27 J= 25 26  SEC=PANEL3 NSEG=2
28 J= 26 27  SEC=PANEL3 NSEG=2
29 J= 27 28  SEC=PANEL3 NSEG=2
30 J= 28 29  SEC=PANEL3 NSEG=2
31 J= 28 29  SEC=PANEL4 NSEG=2
32 J= 29 30  SEC=PANEL4 NSEG=2
33 J= 30 31  SEC=PANEL4 NSEG=2
34 J= 31 32  SEC=PANEL4 NSEG=2
35 J= 32 33  SEC=PANEL4 NSEG=2
36 J= 33 34  SEC=PANEL4 NSEG=2
37 J= 34 35  SEC=PANEL4 NSEG=2
38 J= 35 36  SEC=PANEL4 NSEG=2
39 J= 36 37  SEC=PANEL4 NSEG=2
40 J= 36 37  SEC=PANEL5 NSEG=2
41 J= 37 38  SEC=PANEL5 NSEG=2
42 J= 38 39  SEC=PANEL5 NSEG=2
43 J= 39 40  SEC=PANEL5 NSEG=2
44 J= 40 41  SEC=PANEL5 NSEG=2
45 J= 41 42  SEC=PANEL5 NSEG=2

```

```

46 J= 42 43 SEC=PANEL5 NSEG=2
47 J= 43 44 SEC=PANEL5 NSEG=2
48 J= 43 44 SEC=PANEL6 NSEG=2
49 J= 44 45 SEC=PANEL6 NSEG=2
50 J= 45 46 SEC=PANEL6 NSEG=2
51 J= 46 47 SEC=PANEL6 NSEG=2
52 J= 47 48 SEC=PANEL6 NSEG=2
53 J= 48 49 SEC=PANEL6 NSEG=2
54 J= 49 50 SEC=PANEL6 NSEG=2
55 J= 50 51 SEC=PANEL6 NSEG=2
56 J= 51 52 SEC=PANEL6 NSEG=2
57 J= 52 53 SEC=PANEL6 NSEG=2
58 J= 53 54 SEC=PANEL6 NSEG=2
59 J= 54 55 SEC=PANEL6 NSEG=2
60 J= 55 56 SEC=PANEL6 NSEG=2
61 J= 55 56 SEC=PANEL7 NSEG=2
62 J= 56 57 SEC=PANEL7 NSEG=2
63 J= 57 58 SEC=PANEL7 NSEG=2
64 J= 58 59 SEC=PANEL7 NSEG=2
65 J= 59 60 SEC=PANEL7 NSEG=2
66 J= 60 61 SEC=PANEL7 NSEG=2
67 J= 61 62 SEC=PANEL7 NSEG=2
68 J= 62 63 SEC=PANEL7 NSEG=2
69 J= 63 64 SEC=PANEL7 NSEG=2

```

LOAD

```

NAME=DL SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 9 1 UZ=-7.910375E-02
ADD= 10 22 1 UZ=-7.910375E-02
ADD= 23 30 1 UZ=-7.910375E-02
ADD= 31 39 1 UZ=-7.910375E-02
ADD= 40 47 1 UZ=-7.910375E-02
ADD= 48 60 1 UZ=-7.910375E-02
ADD= 61 69 1 UZ=-7.910375E-02
NAME=LU SW=0
TYPE=DISTRIBUTED SPAN
ADD= 10 21 1 UZP=-.57925
ADD= 23 29 1 UZP=-.57925
ADD= 31 39 1 UZP=-.57925
ADD= 41 47 1 UZP=-.57925
ADD= 49 60 1 UZP=-.57925
NAME=LL SW=0
TYPE=DISTRIBUTED SPAN
ADD= 10 21 1 UZP=-.57925
ADD= 23 29 1 UZP=-.57925
ADD= 31 35 1 UZP=-.57925
NAME=LR SW=0
TYPE=DISTRIBUTED SPAN
ADD= 35 39 1 UZP=-.57925
ADD= 41 47 1 UZP=-.57925
ADD= 49 60 1 UZP=-.57925
NAME=SB SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 UZP= 0
NAME=SPL SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 UZP= 0
NAME=SPR SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 UZP= 0
NAME=SL SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 UZP= 0
NAME=SR SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 UZP= 0
NAME=WL SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 8 1 U2=-1.12611
ADD= 10 15 1 U2=-.56305

```



```

ADD= 16 21 1 U2= .74403
ADD= 23 29 1 U2= 1.48805
ADD= 31 35 1 U2= 1.48805
ADD= 35 39 1 U2= 1.02088
ADD= 41 47 1 U2= 1.02088
ADD= 49 60 1 U2= .96501
ADD= 62 69 1 U2= .90915
NAME=WR SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 8 1 U2= .90915
ADD= 10 21 1 U2= .96501
ADD= 23 29 1 U2= 1.02088
ADD= 31 35 1 U2= 1.02088
ADD= 35 39 1 U2= 1.48805
ADD= 41 47 1 U2= 1.48805
ADD= 49 54 1 U2= .74403
ADD= 55 60 1 U2=-.56305
ADD= 62 69 1 U2=-1.12611
NAME=WA SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 8 1 U2= .97047
ADD= 10 15 1 U2= .97047
ADD= 16 21 1 U2= 1.48805
ADD= 23 29 1 U2= 1.48805
ADD= 31 35 1 U2= 1.48805
ADD= 35 39 1 U2= 1.48805
ADD= 41 47 1 U2= 1.48805
ADD= 49 54 1 U2= 1.48805
ADD= 55 60 1 U2= .97047
ADD= 62 69 1 U2= .97047
NAME=WP SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 9 1 U2= 1.18613
ADD= 11 22 1 U2= 1.18613
ADD= 24 30 1 U2= 1.18613
ADD= 32 38 1 U2= 1.18613
ADD= 40 46 1 U2= 1.18613
ADD= 48 59 1 U2= 1.18613
ADD= 61 69 1 U2= 1.18613
NAME=WN SW=0
TYPE=DISTRIBUTED SPAN
ADD= 1 9 1 U2=-1.18613
ADD= 11 22 1 U2=-1.18613
ADD= 24 30 1 U2=-1.18613
ADD= 32 38 1 U2=-1.18613
ADD= 40 46 1 U2=-1.18613
ADD= 48 59 1 U2=-1.18613
ADD= 61 69 1 U2=-1.18613
END

```

3.8 Design Summary

```

FUTURE STEEL ARCH BUILDING DESIGN PROGRAM (v. 9.1)
Future Steel Buildings Intl. Corp. Copyright 1998-2017
PROJECT NAME: FL PRODUCT APPROVAL PROJECT # FBC-2017
File Name: C:\WORK\A2012FBC.DSN DEC-04-2017, 23:28:03
=====

```

```

SPECIFIED ARCH DESIGN PARAMETERS
*****
BUILDING LOCATION = UNITED STATES
ARCH TYPE = A
ARCH SPAN = 19.67 ft
FLAT ROOF LIVE LOAD = 20.00 psf
THERMAL COEFFICIENT = 1.2
EXPOSURE CATEGORY = C
BUILDING CATEGORY = III
ENCLOSURE CLASS = PARTIALLY ENCLOSED
BASE TYPE = BRACKET
ARCH HEIGHT = 11.96 ft
GROUND SNOW = 0.00 psf
R-VALUE = 0
EXPOSURE DEGREE = PARTIAL
COLLATERAL DEAD LOAD = 1.00 psf
3-SEC. GUST WIND SPEED = 200 mph

```

DESIGN RESULTS

SUMMARY OUTPUT FOR PANEL # 1

PANEL PROPERTIES

Fy = 60.00 ksi	Fu = 61.50 ksi	FUB = 74.00 ksi
Fyv = 80.00 ksi	Fybn = 63.06 ksi	Fybp = 73.42 ksi
t = 0.03 in	H = 7.50 in	DBOT = 0.31 in
ANG1 = 45.00 deg.	ANG2 = 45.00 deg.	DHOL = 0.44 in
ELBT = 7.50 in	ELTP = 1.50 in	DEND = 1.03 in
ELIP = 0.89 in	NBRW = 8 Max./Row	PALN = 64.5 in
WPAN = 18.92 lb	CDMX = 0.00 in	

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.675 LOAD COMBINATION = 11
STRENGTH INTERACTION FACTORS:
 IN COMPRESSION = 0.013 IN TENSION = 0.000
 IN BENDING = 0.482 IN SHEAR = 0.675
CRITICAL MEMBER NUMBER = 1 CRITICAL SECTION = 1
FACTORED AXIAL FORCE AND RESISTANCES:
 Pr = 7.82 kip Pro = 10.26 kip Tr = 18.71 kip Pf = -0.10 kip
 UBKL = 18.297 ft ELNC = 17.016 ft FIXP = 0.500 EK = 0.930
FACTORED SHEAR FORCES AND RESISTANCES:
 Vr = 1.35 kip Vf = 0.91 kip Vb = 30.65 kip Vbf = 0.10 kip
FACTORED BENDING MOMENT AND RESISTANCES:
 Mrn = 2.64 kip-ft Mrnb = 2.64 kip-ft Mrnt = 6.98 kip-ft Mf = -1.27 kip-ft
 Mrp = 4.29 kip-ft Mrpb = 11.86 kip-ft Mrpt = 4.29 kip-ft Mrpo = 4.29 kip-ft

SUMMARY OUTPUT FOR PANEL # 2

PANEL PROPERTIES

Fy = 60.00 ksi	Fu = 61.50 ksi	FUB = 74.00 ksi
Fyv = 80.00 ksi	Fybn = 80.00 ksi	Fybp = 73.42 ksi
t = 0.03 in	H = 7.50 in	DBOT = 0.31 in
ANG1 = 45.00 deg.	ANG2 = 45.00 deg.	DHOL = 0.44 in
ELBT = 7.50 in	ELTP = 1.50 in	DEND = 1.03 in
ELIP = 0.89 in	NBRW = 8 Max./Row	PALN = 92.0 in
WPAN = 26.99 lb	CDMX = 0.28 in	RADS = 5.00 ft

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.872 LOAD COMBINATION = 10
STRENGTH INTERACTION FACTORS:
 IN COMPRESSION = 0.000 IN TENSION = 0.089
 IN BENDING = 0.870 IN SHEAR = 0.183
CRITICAL MEMBER NUMBER = 14 CRITICAL SECTION = 3
FACTORED AXIAL FORCE AND RESISTANCES:
 Pr = 6.33 kip Pro = 11.51 kip Tr = 18.71 kip Pf = 1.66 kip
 UBKL = 18.297 ft ELNC = 21.041 ft FIXP = 0.000 EK = 1.150
FACTORED SHEAR FORCES AND RESISTANCES:
 Vr = 15.13 kip Vf = 0.06 kip Vb = 30.65 kip Vbf = 1.66 kip
FACTORED BENDING MOMENT AND RESISTANCES:
 Mrn = 3.09 kip-ft Mrnb = 3.09 kip-ft Mrnt = 8.09 kip-ft Mf = 2.21 kip-ft
 Mrp = 2.54 kip-ft Mrpb = 2.82 kip-ft Mrpt = 3.11 kip-ft Mrpo = 2.54 kip-ft

SUMMARY OUTPUT FOR PANEL # 3

PANEL PROPERTIES

Fy = 60.00 ksi	Fu = 61.50 ksi	FUB = 74.00 ksi
Fyv = 80.00 ksi	Fybn = 63.06 ksi	Fybp = 73.42 ksi
t = 0.03 in	H = 7.50 in	DBOT = 0.31 in
ANG1 = 45.00 deg.	ANG2 = 45.00 deg.	DHOL = 0.44 in
ELBT = 7.50 in	ELTP = 1.50 in	DEND = 1.03 in
ELIP = 0.89 in	NBRW = 8 Max./Row	PALN = 57.5 in
WPAN = 16.87 lb	CDMX = 0.00 in	

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.585 LOAD COMBINATION = 12
STRENGTH INTERACTION FACTORS:
IN COMPRESSION = 0.000 IN TENSION = 0.069
IN BENDING = 0.585 IN SHEAR = 0.143
CRITICAL MEMBER NUMBER = 29 CRITICAL SECTION = 2
FACTORED AXIAL FORCE AND RESISTANCES:
Pr = 6.77 kip Pro = 10.26 kip Tr = 18.71 kip Pf = 1.30 kip
UBKL = 18.297 ft ELNC = 21.041 ft FIXP = 0.000 EK = 1.150
FACTORED SHEAR FORCES AND RESISTANCES:
Vr = 1.35 kip Vf = 0.01 kip Vb = 30.65 kip Vbf= 1.30 kip
FACTORED BENDING MOMENT AND RESISTANCES:
Mrn = 2.64 kip-ft Mrnb = 2.64 kip-ft Mrnt = 6.98 kip-ft Mf =-1.55 kip-ft
Mrp = 4.29 kip-ft Mrpb = 11.86 kip-ft Mrpt = 4.29 kip-ft Mrpo= 4.29 kip-ft

SUMMARY OUTPUT FOR PANEL # 4

PANEL PROPERTIES

Fy = 60.00 ksi Fu = 61.50 ksi FUB = 74.00 ksi
Fyv = 80.00 ksi Fybn = 80.00 ksi Fybp = 73.42 ksi
t = 0.03 in H = 7.50 in DBOT = 0.31 in
ANG1 = 45.00 deg. ANG2 = 45.00 deg. DHOL = 0.44 in
ELBT = 7.50 in ELTP = 1.50 in DEND = 1.03 in
ELIP = 0.89 in NBRW = 8 Max./Row PALN = 64.5 in
WPAN = 18.92 lb CDMX = 0.28 in RADS = 5.81 ft

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.482 LOAD COMBINATION = 10
STRENGTH INTERACTION FACTORS:
IN COMPRESSION = 0.000 IN TENSION = 0.070
IN BENDING = 0.482 IN SHEAR = 0.143
CRITICAL MEMBER NUMBER = 38 CRITICAL SECTION = 3
FACTORED AXIAL FORCE AND RESISTANCES:
Pr = 6.33 kip Pro = 11.51 kip Tr = 18.71 kip Pf = 1.30 kip
UBKL = 18.297 ft ELNC = 21.041 ft FIXP = 0.000 EK = 1.150
FACTORED SHEAR FORCES AND RESISTANCES:
Vr = 15.13 kip Vf = 0.09 kip Vb = 30.65 kip Vbf= 1.30 kip
FACTORED BENDING MOMENT AND RESISTANCES:
Mrn = 3.09 kip-ft Mrnb = 3.09 kip-ft Mrnt = 8.09 kip-ft Mf =-1.49 kip-ft
Mrp = 2.56 kip-ft Mrpb = 2.82 kip-ft Mrpt = 3.11 kip-ft Mrpo= 2.56 kip-ft

SUMMARY OUTPUT FOR PANEL # 5

PANEL PROPERTIES

Fy = 60.00 ksi Fu = 61.50 ksi FUB = 74.00 ksi
Fyv = 80.00 ksi Fybn = 63.06 ksi Fybp = 73.42 ksi
t = 0.03 in H = 7.50 in DBOT = 0.31 in
ANG1 = 45.00 deg. ANG2 = 45.00 deg. DHOL = 0.44 in
ELBT = 7.50 in ELTP = 1.50 in DEND = 1.03 in
ELIP = 0.89 in NBRW = 8 Max./Row PALN = 57.5 in
WPAN = 16.87 lb CDMX = 0.00 in

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.585 LOAD COMBINATION = 10
STRENGTH INTERACTION FACTORS:
IN COMPRESSION = 0.000 IN TENSION = 0.069
IN BENDING = 0.585 IN SHEAR = 0.143
CRITICAL MEMBER NUMBER = 41 CRITICAL SECTION = 2
FACTORED AXIAL FORCE AND RESISTANCES:
Pr = 6.77 kip Pro = 10.26 kip Tr = 18.71 kip Pf = 1.30 kip
UBKL = 18.297 ft ELNC = 21.041 ft FIXP = 0.000 EK = 1.150
FACTORED SHEAR FORCES AND RESISTANCES:
Vr = 1.35 kip Vf = 0.01 kip Vb = 30.65 kip Vbf= 1.30 kip
FACTORED BENDING MOMENT AND RESISTANCES:
Mrn = 2.64 kip-ft Mrnb = 2.64 kip-ft Mrnt = 6.98 kip-ft Mf =-1.55 kip-ft

Mrp = 4.29 kip-ft Mrpb = 11.86 kip-ft Mrpt = 4.29 kip-ft Mrpo= 4.29 kip-ft

SUMMARY OUTPUT FOR PANEL # 6

PANEL PROPERTIES

Fy = 60.00 ksi	Fu = 61.50 ksi	FUB = 74.00 ksi
Fyv = 80.00 ksi	Fybn = 80.00 ksi	Fybp = 73.42 ksi
t = 0.03 in	H = 7.50 in	DBOT = 0.31 in
ANG1 = 45.00 deg.	ANG2 = 45.00 deg.	DHOL = 0.44 in
ELBT = 7.50 in	ELTP = 1.50 in	DEND = 1.03 in
ELIP = 0.89 in	NBRW = 8 Max./Row	PALN = 92.0 in
WPAN = 26.99 lb	CDMX = 0.28 in	RADS = 5.00 ft

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.872 LOAD COMBINATION = 12
STRENGTH INTERACTION FACTORS:
 IN COMPRESSION = 0.000 IN TENSION = 0.089
 IN BENDING = 0.871 IN SHEAR = 0.182
CRITICAL MEMBER NUMBER = 56 CRITICAL SECTION = 1
FACTORED AXIAL FORCE AND RESISTANCES:
 Pr = 6.33 kip Pro = 11.51 kip Tr = 18.71 kip Pf = 1.66 kip
 UBKL = 18.297 ft ELNC = 21.041 ft FIXP = 0.000 EK = 1.150
FACTORED SHEAR FORCES AND RESISTANCES:
 Vr = 15.13 kip Vf = 0.07 kip Vb = 30.65 kip Vbf= 1.66 kip
FACTORED BENDING MOMENT AND RESISTANCES:
 Mrn = 3.09 kip-ft Mrnb = 3.09 kip-ft Mrnt = 8.09 kip-ft Mf = 2.21 kip-ft
 Mrp = 2.54 kip-ft Mrpb = 2.82 kip-ft Mrpt = 3.11 kip-ft Mrpo= 2.54 kip-ft

SUMMARY OUTPUT FOR PANEL # 7

PANEL PROPERTIES

Fy = 60.00 ksi	Fu = 61.50 ksi	FUB = 74.00 ksi
Fyv = 80.00 ksi	Fybn = 63.06 ksi	Fybp = 73.42 ksi
t = 0.03 in	H = 7.50 in	DBOT = 0.31 in
ANG1 = 45.00 deg.	ANG2 = 45.00 deg.	DHOL = 0.44 in
ELBT = 7.50 in	ELTP = 1.50 in	DEND = 1.03 in
ELIP = 0.89 in	NBRW = 8 Max./Row	PALN = 64.5 in
WPAN = 18.92 lb	CDMX = 0.00 in	

PANEL DESIGN RESULTS

MAXIMUM INTERACTION FACTOR = 0.675 LOAD COMBINATION = 13
STRENGTH INTERACTION FACTORS:
 IN COMPRESSION = 0.013 IN TENSION = 0.000
 IN BENDING = 0.481 IN SHEAR = 0.675
CRITICAL MEMBER NUMBER = 69 CRITICAL SECTION = 3
FACTORED AXIAL FORCE AND RESISTANCES:
 Pr = 7.82 kip Pro = 10.26 kip Tr = 18.71 kip Pf = -0.10 kip
 UBKL = 18.297 ft ELNC = 17.016 ft FIXP = 0.500 EK = 0.930
FACTORED SHEAR FORCES AND RESISTANCES:
 Vr = 1.35 kip Vf = 0.91 kip Vb = 30.65 kip Vbf= 0.10 kip
FACTORED BENDING MOMENT AND RESISTANCES:
 Mrn = 2.64 kip-ft Mrnb = 2.64 kip-ft Mrnt = 6.98 kip-ft Mf = -1.27 kip-ft
 Mrp = 4.29 kip-ft Mrpb = 11.86 kip-ft Mrpt = 4.29 kip-ft Mrpo= 4.29 kip-ft

=====

TOTAL STEEL WEIGHT OF ONE ARCH = 144.475 lbs.
MAXIMUM INTERACTION FACTOR IN ARCH = 0.872 AT MEMBER # 56

=====

ARCH BASE CONNECTION DESIGN SUMMARY

MAXIMUM FACTORED ARCH REACTIONS:

Mmax = 1.42 kip-ft Tmax = 1.70 kip Vmax = 0.91 kip

ARCH PANEL TO CONNECTOR BOLTS DESIGN:

Connection Bolt Diameter = 3/8 in
Connection Bolt Factored Tensile Strength = 150 ksi
No. of Connection Bolts on Narrow Flange Side = 2.00
No. of Connection Bolts on Wide Flange Side = 2.00

```

Factored Shear Capacity per Connection Bolt = 5.59 kip
Factored Bearing Capacity per Connection Bolt = 1.23 kip
Factored Tearing Out Capacity per Connection Bolt = 2.43 kip
Factored Slip Resistance per Connection Bolt = 0.03 kip
Maximum Interaction Factor for Connection Bolts = 0.586
Corresponding Load Combination No. = 10
Corresponding Arch Support No. = 1
Corresponding Arch Base Moment = 1.42 kip-ft
Corresponding Arch Base Shear Force = -0.54 kip
Corresponding Arch Base Axial Force = -1.49 kip
ANCHOR BOLT DESIGN PER ACI 318-14:
Seismic Design Category = A
Anchor Strengths in Uncracked Concrete
Concrete Strength = 2.50 ksi
Smallest Edge Distance = 2.75 in
Minimum Embedment Depth = 8.75 in
Minimum Foundation Depth = 12.75 in
Anchor Type = Hilti Kwik Bolt 3 (ICC ESR-2302)
Anchor Bolt Diameter = 5/8 in
No. of Anchor Bolts on Narrow Flange Side = 1.00
No. of Anchor Bolts on Wide Flange Side = 1.00
Factored Anchor Bolt Tensile Strength = 106 ksi
Maximum Interaction Factor for Anchor Bolts = 0.548
Corresponding Load Combination No. = 12
Corresponding Arch Support No. = 2
Corresponding Arch Base Moment Reaction = -1.42 kip-ft
Corresponding Arch Base Shear Reaction = 0.54 kip
Corresponding Arch Base Axial Reaction = -1.49 kip
Lowest Factored Tensile Strength per Anchor bolt = 6.36 kip
Lowest Factored Shear Strength per Anchor bolt = 4.91 kip
Factored Steel Strength of Anchor in Tension = 13.52 kip
Factored Steel Strength of Anchor in Shear = 7.95 kip
Factored Concrete Breakout Strength of Anchor in Tension = 6.36 kip
Factored Concrete Breakout Strength of Anchor in Shear = 4.91 kip
Factored Pullout Strength of Anchor in Tension = 6.85 kip
Factored Concrete Pryout Strength of Anchor in Shear = 13.69 kip
ARCH BRACKET STEEL THICKNESS = .105 in
Minimum Factored Tensile Resistance per Arch Bracket = 8.32 kip
Factored Pull-Over Resistance per Anchor Bolt = 10.30 kip
=====
MAXIMUM INTERACTION FACTOR INCLUDING ARCH BASE = 0.872
=====

```

4. Installation Requirements

SteelMaster arch panels shall be installed in accordance of the approved SteelMaster drawings and construction guidelines.

5. Limitations and Conditions of Use

Application of SteelMaster arch panels, including connection bolts, anchors, and horizontal loads shall be addressed on a case by case basis by a Professional Engineer licensed in Florida in accordance of the requirements of the latest edition of the Florida Building Code.

6. Certification of Independence

It is certified herein that:

1. The evaluator does not have, nor will acquire, a financial interest in any company manufacturing or distributing products for which the report is being issued, and
2. The evaluator does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the products.

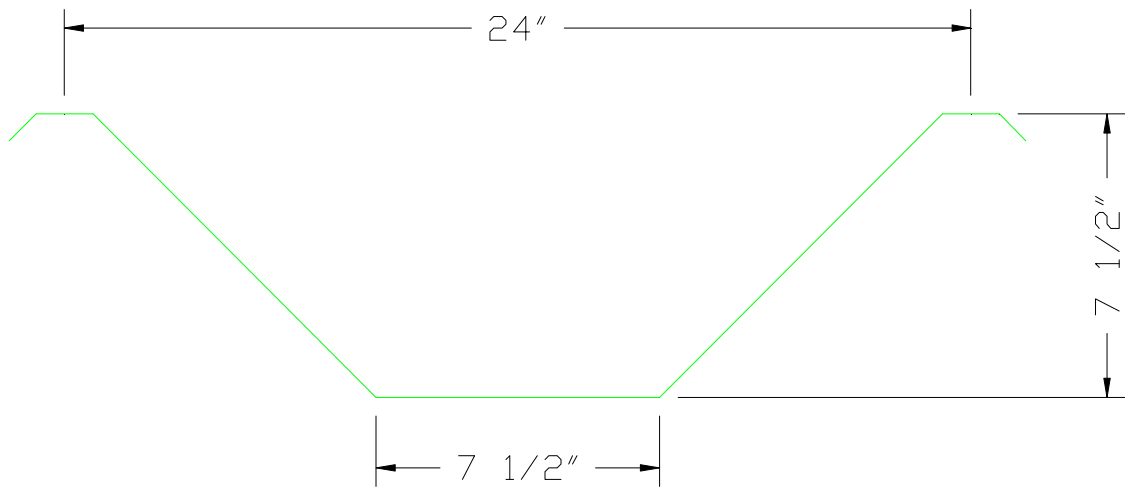
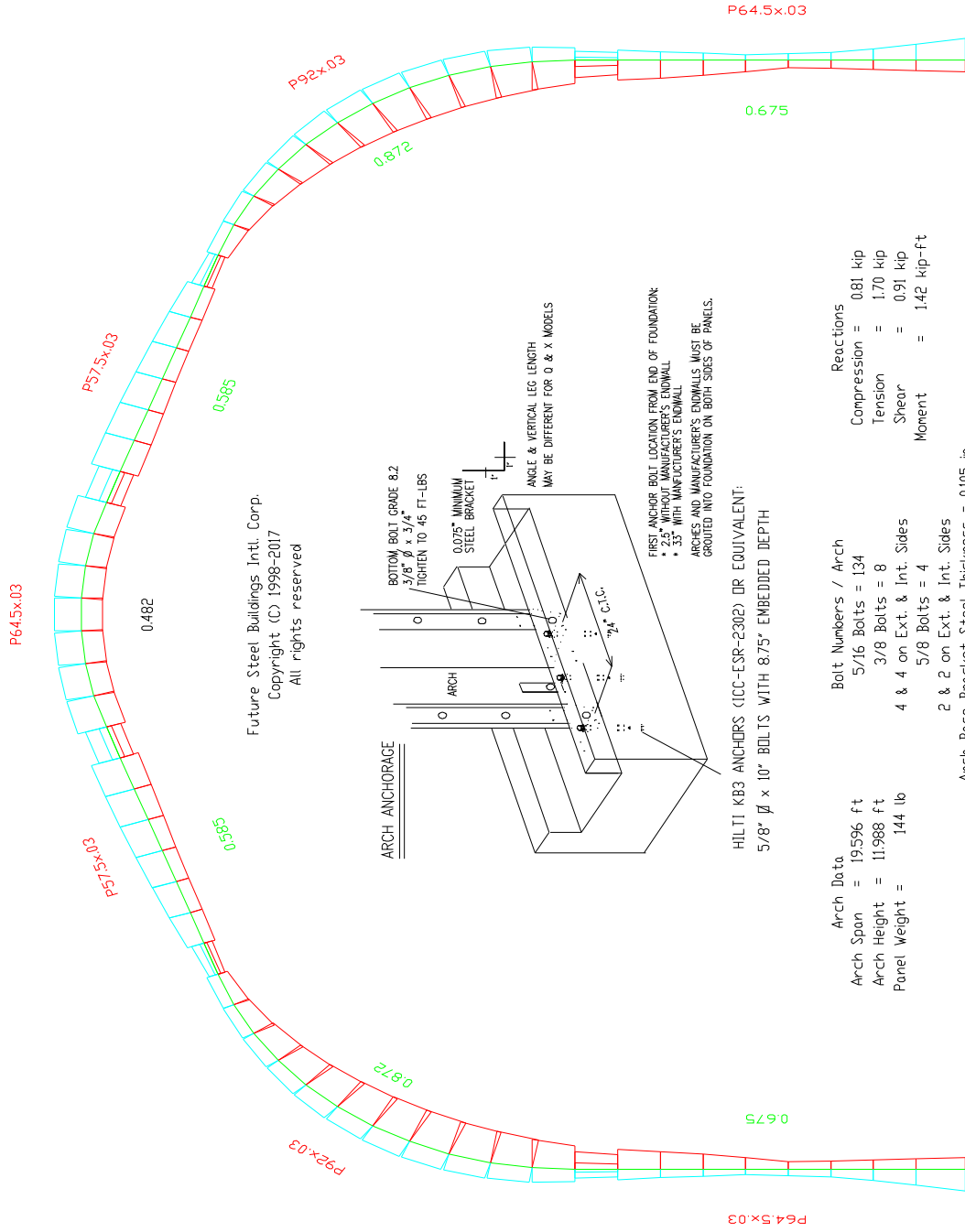


Figure 1. SteelMaster Arch Panel Cross Section



Future Steel Buildings Intl. Corp.
 Copyright (C) 1998-2017
 All rights reserved

Arch Data	Bolt Numbers / Arch	Reactions
Arch Span = 19.596 ft	5/16 Bolts = 134	Compression = 0.81 kip
Arch Height = 11.988 ft	3/8 Bolts = 8	Tension = 1.70 kip
Panel Weight = 144 lb	4 & 4 on Ext. & Int. Sides	Shear = 0.91 kip
	5/8 Bolts = 4	Moment = 1.42 kip-ft
	2 & 2 on Ext. & Int. Sides	
	Arch Base Bracket Steel Thickness = 0.105 in	

Figure 2. Moment Envelope, Panel Tags & Maximum Interaction Factors for A20-12 (20 psf Live, 200 mph, HVHZ, Partially Enclosed)

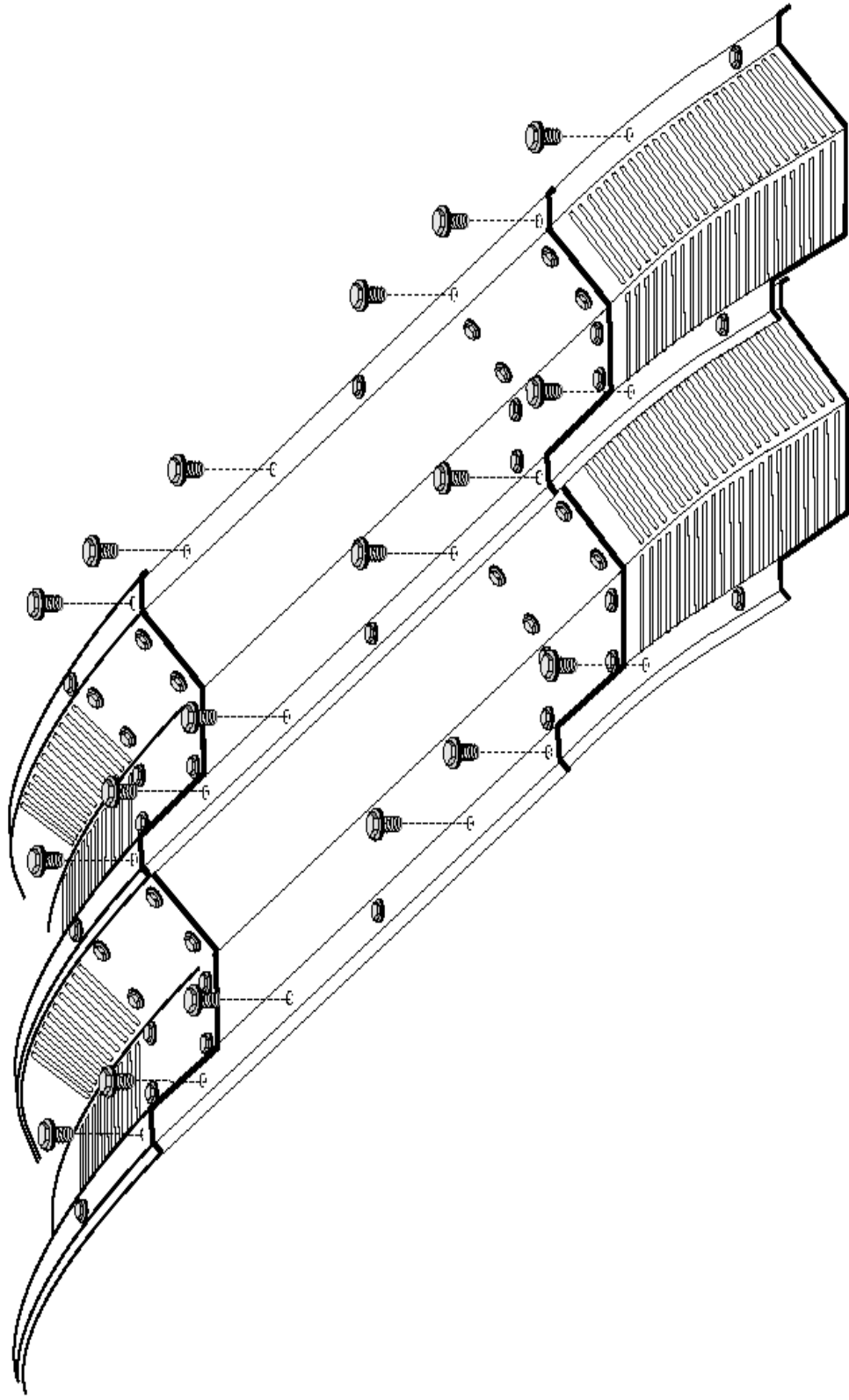


Figure 3. SteelMaster Arch Panel to Panel Connection with ASTM A307 5/16" Diameter Bolts and Nuts at 7" Spacing Along Panel Length (Washers not required)